

REGENESIS Oxygen Release Compound (ORC®) Installation Instructions

(Slurry Mixing)

- OPEN 5 GALLON BUCKET, AND REMOVE PRE-MEASURED BAG OF ORC.
- 2. MEASURE AND POUR WATER INTO THE 5-GALLON BUCKET ACCORDING TO THE FOLLOWING DESIRED CONSISTENCY:



65% Solids Slurry	Mix .63 galle	Mix .63 gallons of water per 10 pounds of ORC powder.	
	Example:	Mix 20 pounds of ORC with 1.26 gallons of water.	
	Lxample.	Mix 30 pounds of ORC with 1.89 gallons of water.	
60% Solids Slurry	Mix .79 galle	Mix .79 gallons of water per 10 pounds of ORC powder.	
	Example:	Mix 20 pounds of ORC with 1.58 gallons of water.	
	Lxample.	Mix 30 pounds of ORC with 2.37 gallons of water.	
50% Solids Slurry	Mix 1.19 ga	Mix 1.19 gallons of water per 10 pounds of ORC powder.	
	Example:	Mix 20 pounds of ORC with 2.38 gallons of water.	
	Lxample.	Mix 30 pounds of ORC with 3.57 gallons of water.	
25% Solids Slurry	Mix 3.57 ga	Mix 3.57 gallons of water per 10 pounds of ORC powder.	
	Example:	Mix 10 pounds of ORC with 3.57gallons of water.	

- 3. ADD THE APPROPRIATE ORC QUANTITY TO THE WATER. Check weight of each bucket (see label). The 5 gallon shipping bucket weighs 2 pounds. An additional 4 pounds of ORC would require one additional quart of water, at the 65% solids level.
- 4. USE AN APPROPRIATE MIXING DEVICE TO THOROUGHLY MIX ORC AND WATER. A hand held drill with a "jiffy mixer" or a stucco mixer on it may be used in conjunction with a small paddle to scrape the bottom and sides of the container. Standard environmental slurry mixers may also be used, following the equipment instructions for operation. For small quantities a usable slurry can be mixed by hand, if care is taken to blend all lumps into the mixture thoroughly.

<u>CAUTION</u>: ORC MAY SETTLE OUT OF SLURRY IF LEFT STANDING. ALSO, ORC EVENTUALLY HARDENS INTO A CEMENT-LIKE COMPOUND, AND CANNOT BE REMIXED AFTER THAT HAS HAPPENED. THEREFORE:

Mix immediately before using. <u>Do not let stand</u> more than 30 minutes, and re-mix immediately before use, to be sure the mixture has not settled out. If a mechanical slurry mixer attached to a pump is being used, the material may be cycled back through the mixer to maintain slurry suspension and consistency.

 CHECK SLURRY CONSISTENCY FOR POURABILITY. ADD WATER IF NECESSARY (IN 1 CUP INCREMENTS) TO ACHIEVE THE CORRECT CONSISTENCY.

For direct assistance or answers to any questions you may have regarding these instructions, contact Regenesis Technical Services at 949-366-8000.

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